AADE IN FINLAND

ABSOLUTF QUALITY





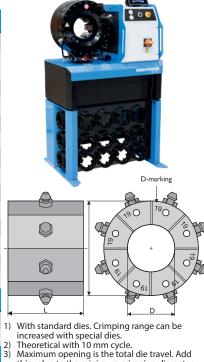
P51SCC

POWERFUL TABLE TOP CRIMPER

Multi-purpose table top crimping machine for hydraulic and industrial hoses. Easy part positioning with fixed center point crimping head. This model turns hydraulics off to conserve energy, and to reduce workplace noise levels whenever the machine is idle. The wide opening makes it possible to crimp industrial hoses up to 4 inches (ID).

SCC control brings smartness to workshop crimpers via connectivity and visual user interface, including step crimping as a standard feature. Optional single foot pedal can be connected to workshop SCC models.

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TECHNICAL DATA	
Max crimping dia (mm/inch) ¹⁾	124/4.88
Max crimping dia with master dies (mm/inch)	150/5.9
Max crimping force (kN)	2800
Max crimping force (tonnage)	280
Cycle time 10 mm ²⁾	6.1
Hydraulic hose size (inch)	2 ½ *
Industrial hose size (inch)	4.88 *
Die set series	32/140
Max opening (mm) ³⁾	+46
Max opening without dies (mm)	186
Master die D/L (mm)	140/120
Master die D/L (inch)	5.52-4.73
Motor Power (kW/HP)	4.0/5.5
Oil tank volume	80 I
DIMENSIONS (LxWxH)	
(mm)	865x553x871
(inch)	34.1x2 1.8x34.3
WEIGHT (KG/LBS)	
298/656	
* ACCORDING TO THE FITTIN	G.



this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.

Power supply cable not included.

Lillbacka

FINN-POWER

Please note that the images are for illustrative purposes only. The final product may vary in design, features or specifications.

SCC (5" touchs	creen)		
STANDAR	D FEATL	JRES	
Adapter dies (p	oart no 4026	04)	
OPTIONS			
Foot pedal (par Mirror (part no Electrical back Mechanical back Tool base with Tool rack with (QuickChange-1	720200) stop device ck stop devic QuickChang QuickChang cool (part no	(part no 720 ce (part no 7 e-tool (part e-tool (part n 701049)	720194) no 720198)
DIE SET 14 DieSetNo	10-SERIE D (mm)	S L (mm)	Crimp. range (mm)
18860/84	84	110	84.0-92.0
18860/92	92	110	92.0-100.0
18860/100	100	110	100.0-108.0
18860/108	108	110	108.0-116.0
18860/116	116		
10000/110	110	110	116.0-124.0
DIE SET 32			116.0-124.0
			Crimp. range (mm)
DIE SET 32	2-SERIES		Crimp. range (mm) 10.0-12.0
DIE SET 32 DieSetNo 18506/10 18506/12	2-SERIES D (mm) 10 12	L (mm) 55 55	Crimp. range (mm) 10.0-12.0 12.0-14.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14	2-SERIES D (mm) 10 12 14	L (mm) 55 55 55	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0
DIE SET 32 DieSetNo 18506/10 18506/12	2-SERIES D (mm) 10 12	L (mm) 55 55	Crimp. range (mm) 10.0-12.0 12.0-14.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14	2-SERIES D (mm) 10 12 14 16 19	L (mm) 55 55 55 55 55 55	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/16 18506/19 18506/22	2-SERIES D (mm) 10 12 14 16 19 22	L (mm) 55 55 55 55 55 55 70	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/14 18506/16 18506/19 18506/22 18506/26	2-SERIES D (mm) 10 12 14 16 19 22 26	L (mm) 55 55 55 55 55 55 70 70 70	Crimp, range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 26.0-30.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/16 18506/19 18506/22 18506/26 18506/20	2-SERIES D (mm) 10 12 14 16 19 22 26 30	L (mm) 55 55 55 55 55 55 70 70 70 70 70	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 26.0-30.0 30.0-34.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/16 18506/20 18506/20 18506/20 18506/30	2-SERIES D (mm) 10 12 14 16 19 22 26 30 34	L (mm) 55 55 55 55 55 55 70 70 70 70 70 75	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 22.0-26.0 26.0-30.0 30.0-34.0 34.0-39.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/14 18506/14 18506/19 18506/26 18506/26 18506/30 18506/34 18506/39	2-SERIES D (mm) 10 12 14 16 19 22 26 30 34 39	L (mm) 55 55 55 55 55 55 55 70 70 70 70 70 75 75	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 22.0-26.0 26.0-30.0 30.0-34.0 34.0-39.0 39.0-45.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/14 18506/19 18506/26 18506/26 18506/30 18506/34 18506/39 18506/45	2-SERIES D (mm) 10 12 14 16 19 22 26 30 34 39 45	L (mm) 55 55 55 55 55 55 55 55 70 70 70 70 70 75 75 90	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 26.0-30.0 30.0-34.0 34.0-39.0 39.0-45.0 45.0-51.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/14 18506/19 18506/26 18506/26 18506/30 18506/34 18506/34 18506/35 18506/51	2-SERIES D (mm) 10 12 14 16 19 22 26 30 34 39 45 51	L (mm) 55 55 55 55 55 55 55 55 70 70 70 70 70 70 75 75 90 90	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 26.0-30.0 30.0-34.0 34.0-39.0 33.0-45.0 45.0-51.0 51.0-57.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/14 18506/19 18506/22 18506/26 18506/20 18506/30 18506/34 18506/35 18506/45 18506/57	2-SERIES D (mm) 10 12 14 16 19 22 26 30 34 39 45 51 57	L (mm) 555 55 55 55 70 70 70 70 70 75 75 90 90 90 90	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 22.0-26.0 26.0-30.0 30.0-34.0 34.0-39.0 39.0-45.0 45.0-51.0 51.0-57.0 57.0-63.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/14 18506/19 18506/22 18506/22 18506/26 18506/30 18506/34 18506/51 18506/51 18506/51	2-SERIES D (mm) 10 12 14 16 19 22 26 30 34 39 45 51 57 63	L (mm) 55 55 55 55 70 70 70 70 70 70 70 75 75 90 90 90 100	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 22.0-30.0 30.0-34.0 34.0-39.0 39.0-45.0 45.0-51.0 51.0-57.0 57.0-63.0 63.0-69.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/16 18506/22 18506/22 18506/26 18506/30 18506/34 18506/39 18506/51 18506/51 18506/51 18506/53 18506/53	2-SERIES D (mm) 10 12 14 16 19 22 26 30 34 39 45 51 57 63 69	L (mm) 55 55 55 55 55 70 70 70 70 70 70 75 75 90 90 90 100 110	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 15.0-19.0 19.0-22.0 22.0-26.0 22.0-26.0 22.0-30.0 30.0-34.0 30.0-34.0 33.0-34.0 33.0-34.0 33.0-34.0 33.0-34.0 33.0-45.0 51.0-57.0 57.0-63.0 63.0-69.0 69.0-75.0
DIE SET 32 DieSetNo 18506/10 18506/12 18506/14 18506/14 18506/19 18506/22 18506/22 18506/26 18506/30 18506/34 18506/51 18506/51 18506/51	2-SERIES D (mm) 10 12 14 16 19 22 26 30 34 39 45 51 57 63	L (mm) 55 55 55 55 70 70 70 70 70 70 70 75 75 90 90 90 100	Crimp. range (mm) 10.0-12.0 12.0-14.0 14.0-16.0 16.0-19.0 19.0-22.0 22.0-26.0 22.0-26.0 22.0-30.0 30.0-34.0 34.0-39.0 39.0-45.0 45.0-51.0 51.0-57.0 57.0-63.0 63.0-69.0

of special die sets is available on request.

J&E EXPERTS IN HIGH-TECH METALEORMING

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